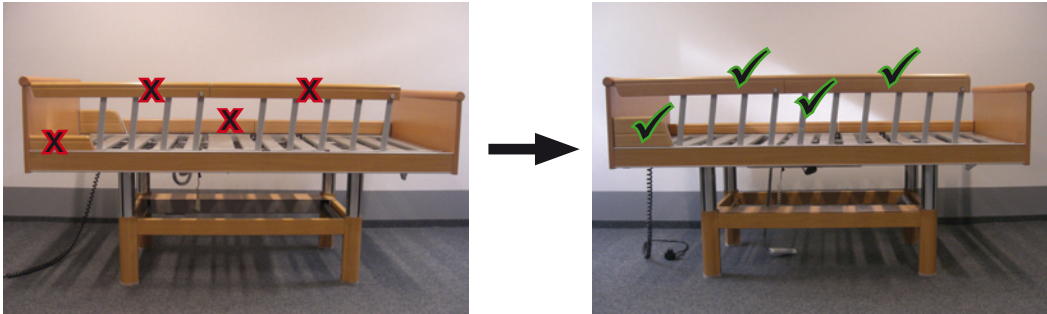


Assembly instructions for 3010 modification kit

Modification of side rails for 3010 model



Tools required

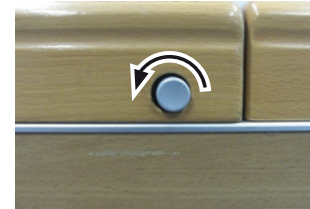
- 10 mm HSS metal twist drill
- 2x 17 mm open-ended spanner
- 25 mm Torx screwdriver bit
- 15 mm Torx long bit
- Drilling template
- 5 mm Allen key

Accessories

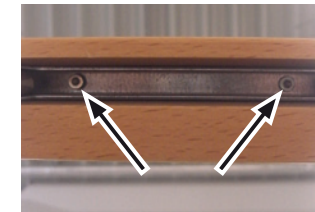
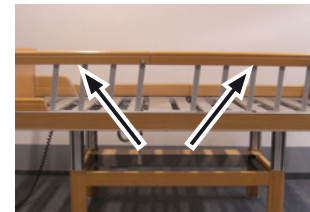
Item	Art. no.	Article	Qty
01	SR2031	Chipboard screw, galvanized 3.5x12	6
02	SR2171	Chipboard screw, galvanized Spax 5x20 TX 25	4
03	BG1112	Pre-assembled catch mechanism	4
04	F041	3010 side rail bolts, galvanized	2
05	SR2007	Hexagonal nut, galvanized M10x1 V DIN 980	2
06	KT016	Side rail cap for bar	2
07		Head section of 3010 wooden side rail, right and left	2
08		Centre section of 3010 wooden side rail, right and left	2
09		Foot section of 3010 wooden side rail, right and left	2
10	F080	3010 assembled bar	2
11	HPL2479	Drilling template for 3010 modification kit	1
12	BG2404	3010 side rail locking device	1

Assembly

1. Unscrew the push buttons.



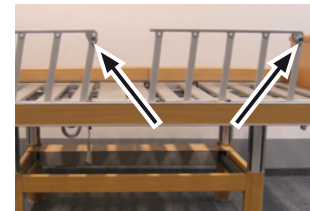
2. Remove the fixing screws from the hand rail and side rail bars using a 15 mm Torx bit and extension.



3. Remove the hand rails from the side rail bars.



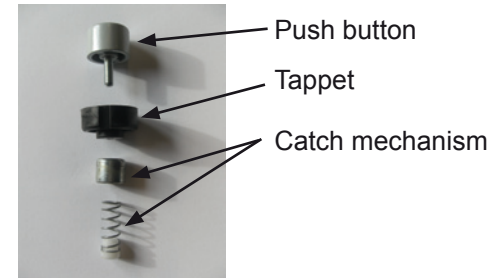
4. Remove the catch mechanisms and tappets from the bracket.



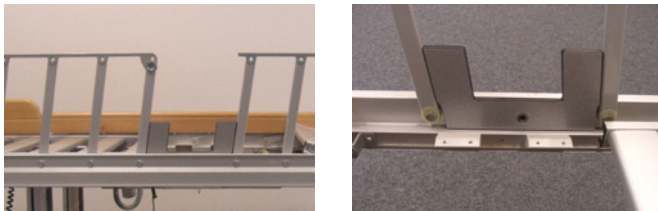
Assembly instructions for 3010 modification kit

Modification of side rails for 3010 model

5. Pull out the decorative wooden bar. Unfasten the seat section, detach the foot section and partly pull out the lying surface.

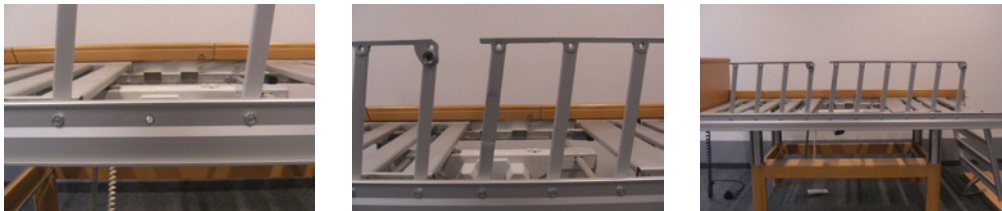


6. Lay out the drilling template (item 11) and drill a 10 mm hole. Ensure that the drilling template is flush with the side rail beams and the side profile of the bed. The centre-to-centre distance between the bore and the bore present towards the foot section must be 150 mm.

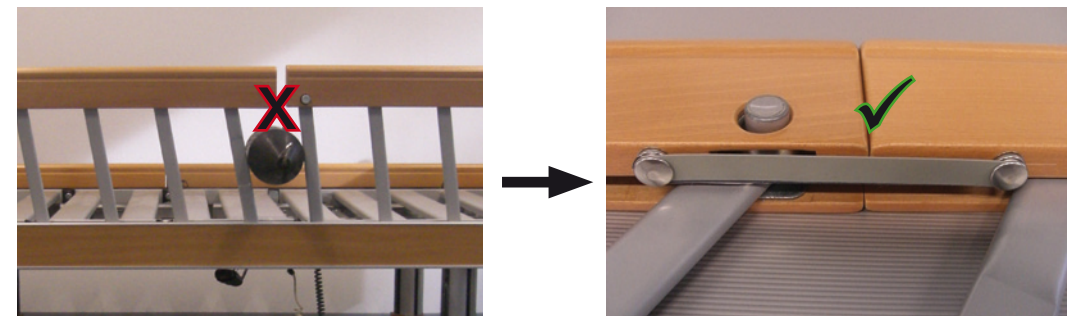


9. Slide the hand rail onto the side rail bars.
 10. Screw in the push buttons.
 11. Screw (item 01) the hand rails (items 08+09) into the side rail bars. Screw (item 02) the new head section pieces (item 07) into the side profile.
 12. Reinsert the decorative wooden bar.
 13. Reattach the seat and foot sections.

7. Place the side rail cap (item 06) on the bottom end of the supplied side rail bar (item 10) and screw (items 04+05) it into the side profile.



Assembling the side rail locking device (item 12)



8. Insert the catch mechanisms and tappets (item 03) into the bracket provided.



14. Fasten the side rail locking device to the hand rails on both sides.

